# Measuring Module M 700° O<sub>2</sub> 4700i(X) ppb

For Trace Oxygen Measurement in Liquids and Gases









#### Warranty

Defects occurring within 1 year from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender). Sensors, fittings, and accessories: 1 year.

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#### **Return of Products Under Warranty**

Please contact our Service Team before returning a defective device. Ship the <u>cleaned</u> device to the address you have been given. If the device has been in contact with process fluids, it must be decontaminated/disinfected before shipment. In that case, please attach a corresponding certificate, for the health and safety of our service personnel.

#### Disposal

Please observe the applicable local or national regulations concerning the disposal of "waste electrical and electronic equipment".

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The following registered trademarks are used in this instruction manual without further marking

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is a registered trademark of Toshiba Corp., Japan

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#### **Declaration of conformity** Konformitätserklärung Déclaration de conformité



We/ Wir/Nous Mettler-Toledo GmbH, Process Analytics

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declare under our sole responsibility that the product, erklären in alleiniger Verantwortung, dass dieses Produkt, déclarons sous notre seule responsabilité que le produit,

Description

Beschreibung/Description 02 4700i ppb

to which this declaration relates is in conformity with the following standard(s) or

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auf welches sich diese Erklärung bezieht, mit der/den folgenden Norm(en) oder Richtlinie(n) übereinstimmt.

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**EMC Directive/** EMV-Richtlinie/

Directive concernant la CEM 89/336/EWG

Low-voltage directive/ Niederspannungs-Richtlinie/ Directive basse tension

73/23/EWG

Place and Date of issue/ Ausstellungsort/ - Datum Lieu et date d'émission

Urdorf, September 15, 2005

Mettler-Toledo GmbH, Process Analytics

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Head of Operations and R&D

Norm/ Standard/ Standard

EN 61326 / VDE 0843 Teil 20 EN 61010-1 / VDE 0411 Teil 1

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CE\_M700\_Modul\_O2\_4700i\_ppb.doc

#### Mettler-Toledo GmbH

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**Explosion protection** Explosionsschutzrichtlinie Prot. contre les explosions

**KEMA 04 ATEX 2056** 

04/0/FG

NL-6812 AR Arnhem, KEMA 0344

EMC Directive/

EMV-Richtlinie/

Directive concernant la CEM 89/336/EWG

Low-voltage directive/ Niederspannungs-Richtlinie/

Directive basse tension 73/23/EWG

Place and Date of issue/ Ausstellungsort/ - Datum Lieu et date d'émission

Urdorf, October 31, 2005

Mettler-Toledo GmbH, Process Analytics

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Head of Operations and R&D

Norm/ Standard/ Standard

EN 50014 EN 50281-1-1 EN 50020 EN 50284 EN 61326 / VDE 0843 Teil 20

EN 61010-1 / VDE 0411 Tell 1

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Sitz der Gesellschaft Meltler-Toledo GmbH, Im Langacher, CH-8606 Greifensee

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#### **Intended Use**

The module is used to measure trace oxygen in liquids and gases using the Mettler-Toledo InPro 6900 series sensors or ISM sensors. The module permits simultaneous measurement of oxygen partial pressure, barometric pressure, and temperature. In addition, oxygen saturation or concentration can be calculated and displayed.

The  $O_2$  4700iX ppb module is intended for operation in locations subject to explosion hazards which require equipment of Group II, device category 2(1), gas/dust.

# **Conformity with FDA 21 CFR Part 11**

In their directive "Title 21 Code of Federal Regulations, 21 CFR Part 11, Electronic Records; Electronic Signatures" the US American health agency FDA (Food and Drug Administration) regulates the production and processing of electronic documents for pharmaceutical development and production. This results in requirements for measuring devices used for corresponding applications. The following features ensure that the M 700(X) modular process analysis system meets the demands of FDA 21 CFR Part 11:

#### **Electronic Signature**

Access to the device functions is regulated and limited by individually adjustable codes – "Passcodes". This prevents unauthorized modification of device settings or manipulation of the measurement results. Appropriate use of these passcodes makes them suitable as electronic signature.

#### **Audit Trail Log**

Every change of device settings can be automatically recorded and documented in the Audit Trail Log on the SmartMedia card. The recording can be encrypted.

# **Safety Information**

Application in Hazardous Locations

#### Caution!

Never try to open the module! If a repair should be required, return the module to our factory.

If the specifications in the instruction manual are not sufficient for assessing the safety of operation, please contact the manufacturer to make sure that your intended application is possible and safe.

#### Be sure to observe during installation:

- Switch off power supply before replacing or inserting a module.
- Protect the signal inputs of the modules against electrostatic discharge.
- Before commissioning it must be proved that the device may be connected with other equipment.
- Observe correct shielding: To avoid interferences, the cable shielding must be completely covered by the ESD shielding cap.

# Application in Hazardous Locations: O<sub>2</sub> 4700iX ppb Module

When using the  $O_2$  4700iX ppb module, the stipulations for electrical installations in hazardous areas (EN 60079-14) must be observed. When installing the device outside the range of applicability of the 94/9/EC directive, the appropriate standards and regulations in the country of use must be observed. The module has been developed and manufactured in compliance with the applicable European guidelines and standards.

Compliance with the European Harmonized Standards for use in hazardous locations is confirmed by the EC-Type-Examination Certificate. Compliance with the European guidelines and standards is confirmed by the EC Declaration of Conformity.

There is no particular direct hazard caused by the operation of the device in the specified environment.

#### **Software Version**

O<sub>2</sub> 4700i(X) ppb Module

#### **Device Software M 700(X)**

The  $O_2$  4700i ppb module is supported by software version 6.2 or higher. The  $O_2$  4700iX ppb module is supported by software version 6.2 or higher.

#### **Module Software O<sub>2</sub> 4700i(X) ppb**

Software version 2.1 OXY module with ISM functionality.

#### **Query Actual Device/Module Software**

When the analyzer is in measuring mode: Press **menu** key, open Diagnostics menu.

Menu	Display	Device description
<b>S</b> diag	Device description  Module FRONT 700-011  Operating panel M 700 Hardware: 2, Software: 7.0 Serial number 0000815  Module FRONT BASE II II Return Options	Provides information about all modules installed: Module type and function, serial number, hardware and software version and device options.  Select the different modules (FRONT, BASE, slots 1 - 3) using the arrow keys.

# **Modular Concept**

Basic Unit, Measuring Module, Additional Functions

The M 700(X) is an expandable modular process analysis system.

The basic unit (FRONT and BASE modules) provides three slots which can be equipped by the user with any combination of measuring or communication modules. The software capabilities can be expanded by additional functions (options). Additional functions must be ordered separately. They are supplied with a device-specific TAN for function release.

#### M 700(X) Modular Process Analysis System



# Additional functions

Activation via devicespecific TAN



#### Measuring modules

- pH / ORP / Temp
- 0<sub>2</sub>/Temp
- Noncontacting conductivity/Temp
- Contacting conductivity/Temp



# **SmartMedia card**Data recording

#### 3 module slots

for free combination of measuring and communication modules

#### **Communication modules**

- Out (additional switching and current outputs)
- PID (analog and digital controller)
- Profibus PA
- Foundation Fieldbus
- EC 400 probe controller

#### **Documentation**

The basic unit is accompanied by a CD-ROM containing the complete documentation.

Latest product information as well as instruction manuals for earlier software releases are available at **www.mt.com/pro**.

# **Short Description**

Short Description: FRONT Module

#### 4 captive screws

for opening the analyzer (*Caution!* Make sure that the gasket between FRONT and BASE is properly seated and clean!)



#### **Transflective LC graphic display**

(240 x 160 pixels) white backlighting, high resolution and high contrast.

#### **Measurement display**

#### **User interface**

with plaintext menus as recommended by NAMUR. Menu texts can be switched to: German, English, French, Italian, Swedish, and Spanish. Intuitively acquirable menu logic, based on Windows standards.

#### Secondary displays

#### 2 softkeys

with context-sensitive functions.

#### **Red LED**

signals failure (On) or maintenance request/function check (flashing) according to NE 44.

#### **Green LED**

Voltage supply okay

#### Control panel

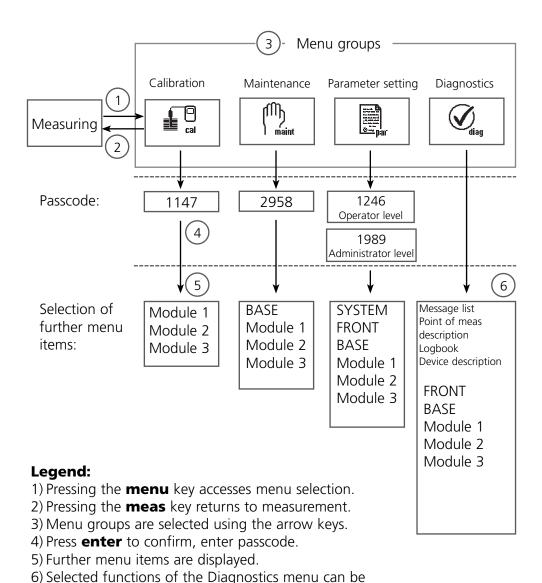
3 function keys (menu, meas, enter) and 4 arrow keys for menu selection and data entries

#### 5 self-sealing cable glands

M20 x 1.5 for entry of voltage supply and signal lines

# **Short Description: Menu Structure**

Basic Functions: Calibration, Maintenance, Parameter Setting, Diagnostics



recalled via softkey even when in measuring mode.

# **Short Description: FRONT Module**

View into the open device (FRONT module)

#### Slot for SmartMedia card

- Data recording
   The SmartMedia card expands the measurement recorder capacity to > 50000 records.
- Exchange of parameter sets

   5 parameter sets can be stored on
   the SmartMedia card. The 2 internal
   parameter sets can be switched by
   remote control.
   Configurations can be transmitted
   from one analyzer to the other.
- Function expansions are possible with additional software modules, which are released using transaction numbers (TAN)
- Software updates

# 

# Terminal plates of "hidden" modules

Each module comes with an adhesive label containing the contact assignments. This label should be sticked to the inner side of the front (as shown). Then, the terminal assignments remain visible even if further modules are inserted.

#### Replacing the front module

Pull off power cord and ground wire. To separate the FRONT module from the BASE module, turn the retaining screws of the pivot hinge by 90°.

#### The circumferential sealing

guarantees IP 65 protection and allows spray cleaning / disinfection.

Caution! Keep clean!

# **Short Description: BASE Module**

View into the open device (BASE module, 3 function modules installed)



#### Module equipment

Module identification: Plug & Play. Up to 3 modules can be combined as desired. Several input and communication modules are available.

#### **BASE** module

2 current outputs (free assignment of process variable) and 4 relay contacts, 2 digital inputs.

VariPower broad-range power supply, 20 ... 265 V AC/DC, suitable for all public mains supplies in the world.

#### Power supply units, IS version:

100 ... 230 V AC or 24 V AC/DC



#### Warning!

Do not touch the terminal compartment, there may be dangerous contact voltages!

#### **Important Notice Concerning SmartMedia Card**

The SmartMedia card may be inserted or replaced with the power supply switched on. Before a memory card is removed, it must be "closed" in the maintenance menu. When closing the device, make sure that the sealing is properly seated and clean.

# **ISM - Intelligent Sensor Management**



The module allows the connection of ISM sensors. ISM is an open system that is compatible to existing connection systems (VP 8) and permits the use of conventional sensors. The system is not restricted to  $O_2$  measurement. Sensors from different manufacturers can be connected.

Continuous monitoring during the  $O_2$  measurement is still possible. ISM sensors have an "electronic datasheet". Additional operating parameters such as calibration date and settings can be stored directly in the sensor. An ISM sensor is immediately identified due to the "Plug & Measure" concept. This ensures the clear assignment of a sensor to a point of measurement. The risk of confusing the sensors is eliminated.

#### Information Available in the ISM Sensor

Each sensor is clearly identified by the unalterable factory data. They consist of information concerning manufacturer, production date, sensor description, application data, and original calibration data, as well as information on predictive maintenance, such as the maximum load index and maximally permitted number of CIP/SIP cycles.

Statistical data inform on the product life cycle of the sensor: data of the last 3 calibrations, adjustment record, media values, partial pressure, temperature, response time, impedance, barometric pressure.

This allows a comprehensive diagnostic:

- Calculation of the individual load index
- Wear indication
- Membrane changes
- Inner body changes

#### **Taking Over the Minimum/Maximum Temperature**

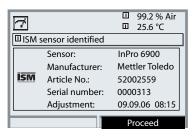
The maximum temperature range is stored in the ISM sensor.

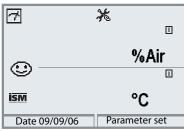
When "Sensor monitoring Auto" has been selected, the value pair for the maximum + minimum temperature is automatically taken over from the sensor.

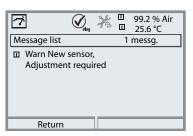
# ISM - Plug and Measure



Thanks to the "Plug & Measure" method, an ISM sensor is immediately identified after being connected:







All sensor-typical parameters are automatically sent to the analyzer.

These are, for example, the measurement range, zero and slope of the sensor, but also the type of temperature probe. Without any further parameter setting, measurement starts at once, the measuring temperature is simultaneously detected.

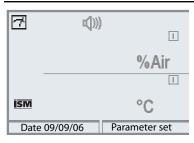
With "Plug&Measure", premeasured ISM sensors can immediately be used for measurement without previous calibration.

The ISM icon is displayed as long as an ISM sensor is connected.

When the ISM sensor has not been adjusted, the "maintenance request" icon is displayed.

A new entry is added to the message list of the Diagnostics menu:

Warn New sensor, adjustment required



# Failure Message (incorrect meas. values)

Measured value, alarm icon, and module slot identifier are flashing.

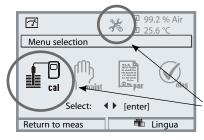
The flashing means:

Caution! The displayed value is no "valid" measured value!

# **First Calibration**



Prior to first use, an ISM sensor must be calibrated:



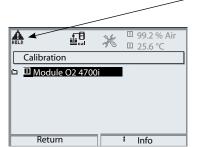
#### To call up calibration

Press **menu** key to select menu. The measured values (upper right corner) and the "alarm" and "calibration" icons are flashing. (The analyzer classifies the values as "invalid" because of the missing calibration).

Select calibration using arrow keys, confirm with **enter**. Passcode: 1147. (To change passcode, select: Parameter setting / System control / Passcode entry)

After passcode entry, the system is in function check mode: Current outputs and relay contacts behave as configured\* and supply either the last measured value or a fixed value until the Calibration menu is exited.

\* The current outputs / relay contacts are configured in the BASE module or the communication modules (Out).



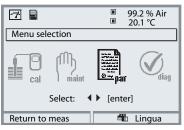
The HOLD mode is indicated by the "Hold" icon (upper left of display).

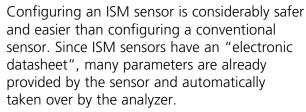
Select module using arrow keys, confirm with **enter**.

#### **ISM**

# **Parameter Setting**







■ 99.2 % Air
■ 20.1 °C

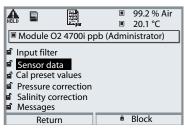
Parameter setting (Administrator)

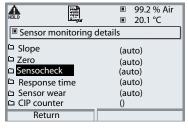
□ System control
□ Module FRONT 700-011
□ Module BASE 700-021
□ □ Module Cond Ind 7700
□ □ Module PID 700
□ ■ Module PID 700
□ ■ Module O2 4700i ppb

Return

To enter the process-related parameters, select:

- Parameter setting
- Module selection
- Sensor data





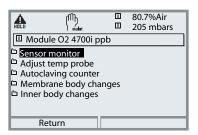
#### **Sensor Monitoring Details**

When an ISM sensor is connected, the values for slope, zero, response time, and temperature range are automatically read by the module\*. Additional specifications are required for sensor wear, CIP/SIP counter, autoclaving counter, and sensor operating time. The tolerance limits are displayed in gray.

 Individual specifications are <u>not</u> overwritten by ISM sensor data.

# **Predictive Maintenance**

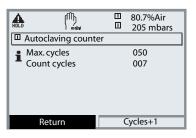




ISM sensors provide important tools for predictive maintenance.

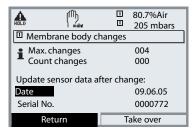
The settings are made in the

 Maintenance menu / Module selection



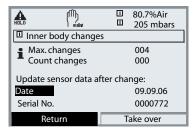
#### **Autoclaving Counter (ISM only)**

When setting the sensor data, the maximum number of autoclaving procedures permitted must be specified. Then, each cycle can be recorded in the Maintenance menu. This shows how many autoclaving cycles are still permitted.



#### **Membrane Body Changes (ISM only)**

During parameter setting, the maximum number of membrane body changes permitted must be specified. Then, each cycle can be recorded in the Maintenance menu (date, serial number). This shows how many changes are still permitted.



#### **Inner Body Changes (ISM only)**

During parameter setting, the maximum number of membrane body changes permitted must be specified.

Then, each change of an inner body can be recorded in the Maintenance menu (date, serial number). This shows how many changes are still permitted.

#### **ISM**

# **Diagnostics**



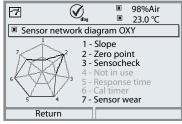


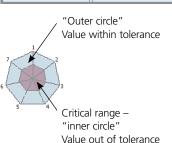
#### **Sensor Wear Monitor (ISM only)**

The Diagnostics menu provides single-glance information on the current sensor wear because ISM sensors provide the data for maximum load index of membrane body and inner body.

Generally, the membrane body must be replaced more often than the inner body: The "Membrane wear" bargraph shows how much the membrane is worn out.

The inner body wear is not reset when a membrane body has been replaced - here, the load on the inner body is added up and represented as total load on the inner body.





The tolerance can be modified as required!

#### **Sensor Network Diagram**

- Slope
- Zero
- Sensocheck
- (Not in use)
- Response time
- Cal timer
- Sensor wear

The measured values are continuously monitored during the measurement process. The sensor network diagram provides at-a-glance information about critical parameters. If a tolerance limit has been exceeded, the respective parameter is flashing.

Values in gray: Monitoring switched off.

# **CIP/SIP Cycles**

#### CIP (Cleaning in Place) / SIP (Sterilization in Place)

CIP/SIP cycles are used for cleaning or sterilizing the process-wetted parts in the process. They are performed for biotech applications, for example. Depending on the application, one (alkaline solution, water) or more chemicals (alkaline solution, water, acidic solution, water) are used. The temperatures for CIP are around 80 °C, for SIP around 110 °C.

These procedures extremely stress the sensors.

ISM sensors can release a message when a preset number of CIP/SIP cycles is exceeded. This allows replacing the sensor in time.

# Default Values for the Counters (for Evaluating the Sensor Wear):

CIP = 80

SIP = 700

Autoclaving counter = 750 hours for one cycle

#### **Example of CIP Cycle:**

The device automatically recognizes the CIP and SIP cycles and correspondingly increments the counter. The user can specify the max. number of cycles and decide whether a message is to be generated when this number is exceeded.

These data are not overwritten even after sensor replacement. The number of CIP cycles is shown in the sensor wear monitor of the Diagnostics menu when an individual max value has been specified.

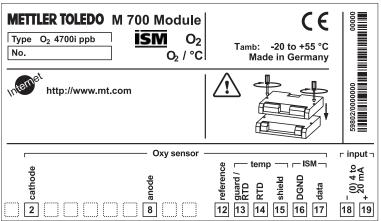


#### Notice:

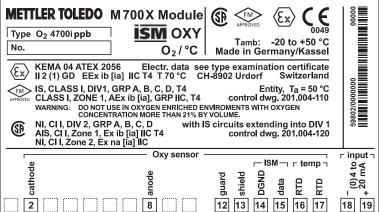
The counters are incremented no earlier than 2 hours after start of the cycle, even if the cycle itself has already been terminated.

#### **Terminal Plate**

#### **Terminal Plate O<sub>2</sub> 4700i ppb Module:**



#### **Terminal Plate O<sub>2</sub> 4700iX ppb Module:**



#### **Attaching the Terminal Plates**

The terminal plates of the lower modules can be sticked to the inner side of the door. This facilitates maintenance and service.



# **Inserting the Module**

Note: Be sure to connect the shielding properly!



The terminals 2 and 8 are covered by an ESD shield. To connect the sensor cable, just pull it back.

Make sure that the cable glands are tightly closed to protect against humidity.

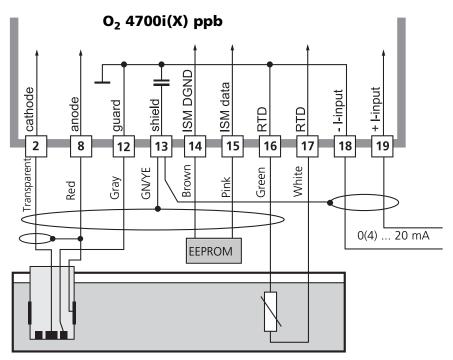
- **1.** Switch off power supply
- **2.** Open the device (loosen the 4 screws at the front)
- **3.** Place module in slot (D-SUB connector)
- 4. Tighten fastening screws of the module
- **5.** Open ESD shielding cap (covering terminals 2 and 8)
- **6.** Connect sensor cable.

  To avoid interferences, the cable shielding must be completely covered by the ESD shielding cap.
- 7. Close ESD shielding cap (covering terminals 2 and 8)
- **8.** Close device, tighten screws at the front
- **9.** Switch on power supply
- 10. Set parameters

# Wiring Example (also ISM)

InPro 6900 Sensor and ISM Sensors VP8 connection





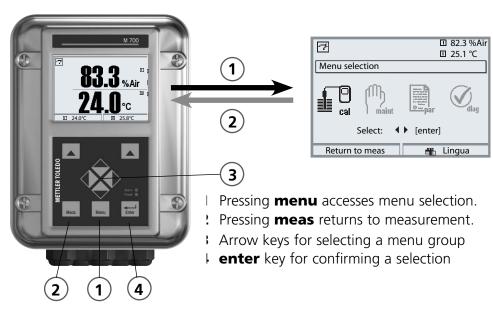
The signal from an external pressure transmitter can be fed in through the external current input. This allows pressure correction of the oxygen measurement.

#### **Notice:**

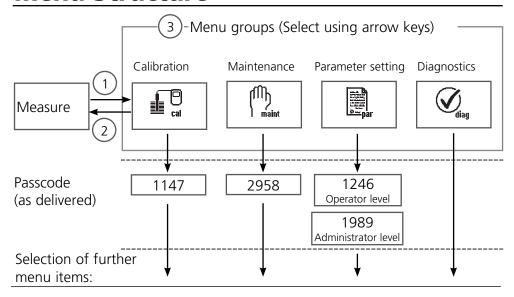
Without ISM functionality compatible to VP6 connection, then terminals 14 and 15 are not connected.

#### **Menu Selection**

After switching on, the analyzer performs an internal test routine and automatically detects the number and type of modules installed. Then, the analyzer goes to measuring mode.



#### **Menu Structure**



# **Passcode Entry**

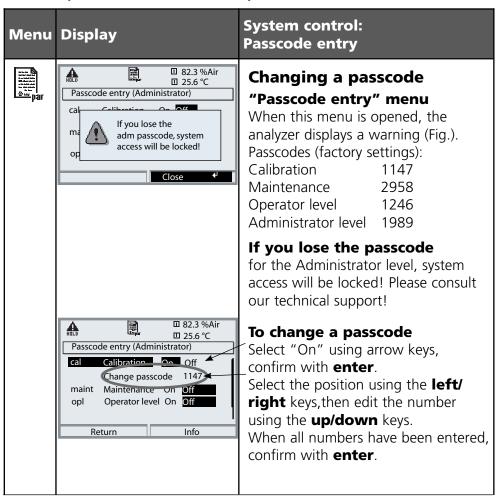
#### To enter a passcode

Select the position using the left/right keys, then edit the number using the up/down keys.

When all numbers have been entered, confirm with enter.

#### To change a passcode

- Open the menu selection (menu)
- Select parameter setting
- Administrator level, enter passcode
- Select System control: Passcode entry



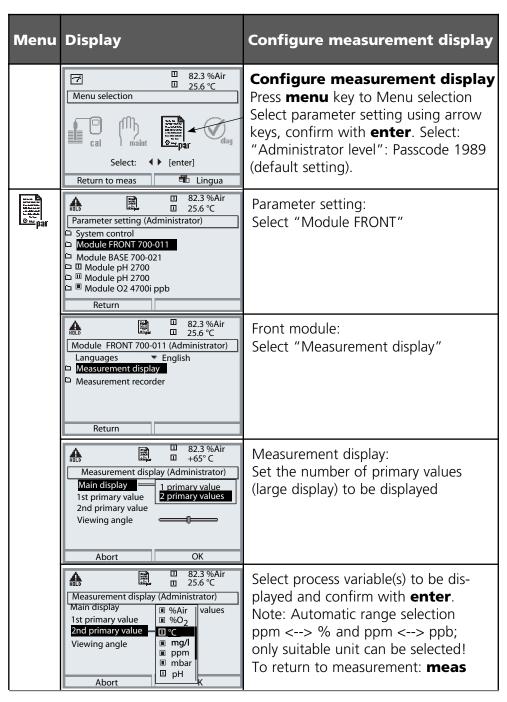
# **Configuring the Measurement Display**

Select menu: Parameter setting/Module FRONT/Measurement display

Pressing **meas** (1) returns the analyzer to the measuring mode from any function.

All process variables coming from the modules can be displayed. The table on the next page describes how to configure the measurement display.





# Calibration / Adjustment

**Note:** HOLD mode active for the currently calibrated module Current outputs and relay contacts behave as configured

Calibration: Detecting deviations without readjustment
 Adjustment: Detecting deviations with readjustment

#### Attention:

Without adjustment every dissolved oxygen meter delivers an imprecise or wrong output value! After replacing the sensor, the electrolyte, or the sensor membrane, you must perform a calibration.

The resulting values must be taken over by an adjustment for calculating the measured variables (measured value display, output signals)!

#### **Procedure**

Every dissolved oxygen sensor has its individual slope and zero point. Both values are altered, for example, by aging. For sufficiently high accuracy of oxygen measurement, the meter must be regularly adjusted for the sensor data (calibration + adjustment).

#### **Sensor Replacement (First Calibration)**

After replacement of the sensor, electrolyte or sensor membrane, a "First Calibration" should be performed. During First Calibration, the sensor data are stored as reference values for the statistics.

The "Statistics" menu of Diagnostics shows the deviations of zero, slope, calibration temperature, calibration pressure, and response time of the last three calibrations with respect to the reference values of the First Calibration. This allows evaluation of the drift behavior and aging of the sensor.

#### **Calibration/Adjustment Methods**

- Automatic calibration in water/air
- Product calibration (saturation/concentration)
- Data entry
- 7ero correction

# Adjustment

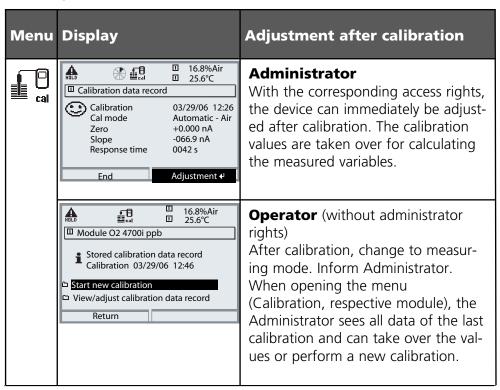
Adjustment means that the values determined by a calibration are taken over. The values determined for zero and slope are entered in the calibration record. (Cal record can be called up in the Diagnostics menu for the module.)

These values are only effective for calculating the measured variables when the calibration has been terminated with an adjustment.

A passcode ensures that an adjustment can only be performed by an authorized person (Administrator).

The Operator can check the current sensor data by a calibration and inform the Administrator when there are deviations.

You can use the additional function SW 700-107 for granting access rights (passcodes) and for Audit Trail (continuous data recording and backup according to FDA 21 CFR Part 11).



# **Adjustment**

#### **Recommendations for Calibration**

It is always recommended to calibrate in air. Compared to water, air is a calibration medium which is easy to handle, stable, and thus safe. In the most cases, however, the sensor must be dismounted for a calibration in air. In certain processes the sensor cannot be removed for calibration. Here, calibration must be performed directly in the process medium (e.g. with aeration). For applications where concentration is measured, calibration in air has proved to be useful.

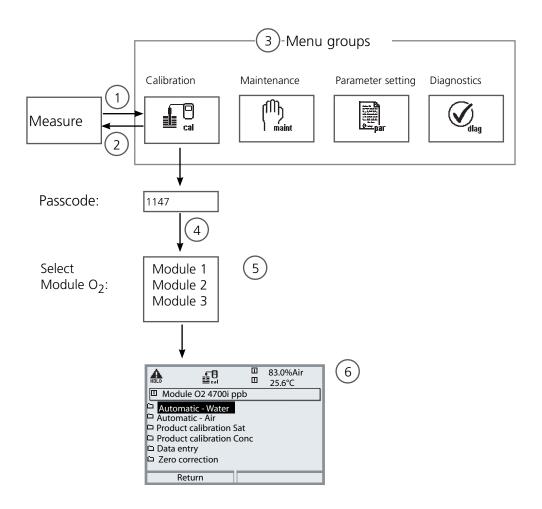
#### **Common Combination: Process Variable / Calibration Mode**

Measurement	Calibration
Saturation	Water
Concentration	Air

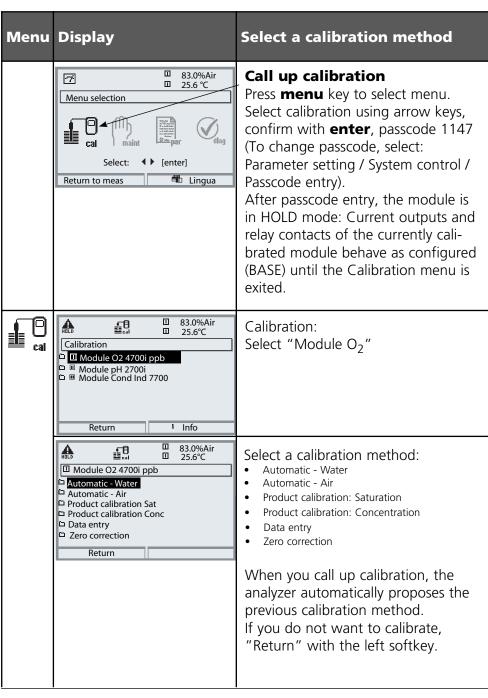
If there is a temperature difference between the calibration medium and the measured medium, the sensor must be kept in the respective medium for several minutes before and after calibration in order to deliver stable measured values. The type of calibration pressure detection is preset during parameter setting.

# **Calibration / Adjustment**

Selecting a Calibration Method



- O<sub>2</sub> module calibration: Select a calibration method
- (1) Press **menu** key to access menu selection
- (2) Pressing the **meas** key returns to measurement
- (3) Select Calibration menu group using the arrow keys
- (4) Press enter to confirm, enter passcode
- (5) Select O<sub>2</sub> module, confirm with **enter**.
- (6) Select calibration method



# **Calibration / Adjustment**

Automatic Calibration in Water

#### **Automatic Calibration in Water**

The slope is corrected using the saturation value (100 %) related to air saturation.

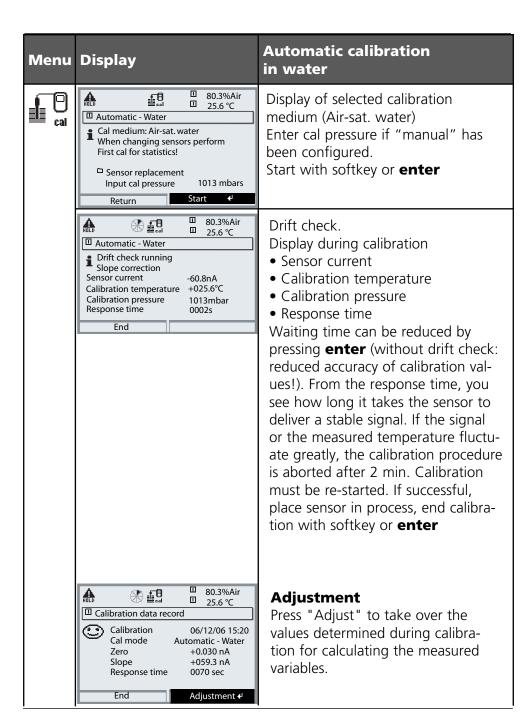
#### During calibration the module is in HOLD mode.

Current outputs and relay contacts of the module behave as configured (BASE module).

#### Caution!

Ensure sufficient medium flow to the sensor (see Specifications of dissolved oxygen sensors)! The calibration medium must be in equilibrium with air. Oxygen exchange between water and air is very slow. Therefore, it takes a relatively long time until water is saturated with atmospheric oxygen. If there is a temperature difference between calibration medium and measured medium, the sensor must be kept in the respective medium for several minutes before and after calibration.

Menu	Display	Select calibration mode
(a)	□ 80.3%Air □ 25.6°C  Calibration □ Module O2 4700i ppb □ Module pH 2700i □ Module Cond Ind 7700  Return □ Info	Select module: O <sub>2</sub> 4700i ppb The module is in HOLD mode. Current outputs and relay contacts of the currently calibrated module behave as configured (BASE). Confirm with enter
	☐ Module O2 4700i ppb ☐ Automatic - Water ☐ Horoduct calibration Sat ☐ Product calibration Conc ☐ Data entry ☐ Zero correction ☐ Return	Select "Automatic - Water" calibration method Remove sensor and immerse it in cal medium (air-saturated water), ensure sufficient medium flow to the sensor. Confirm with <b>enter</b>



Automatic Calibration in Air

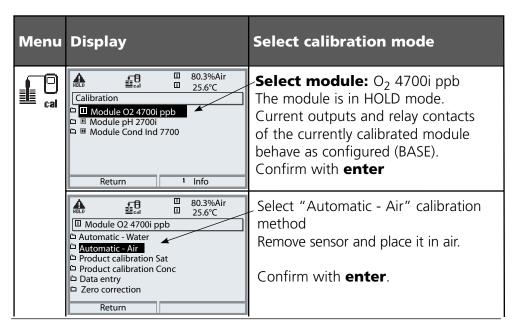
#### **Automatic Calibration in Air**

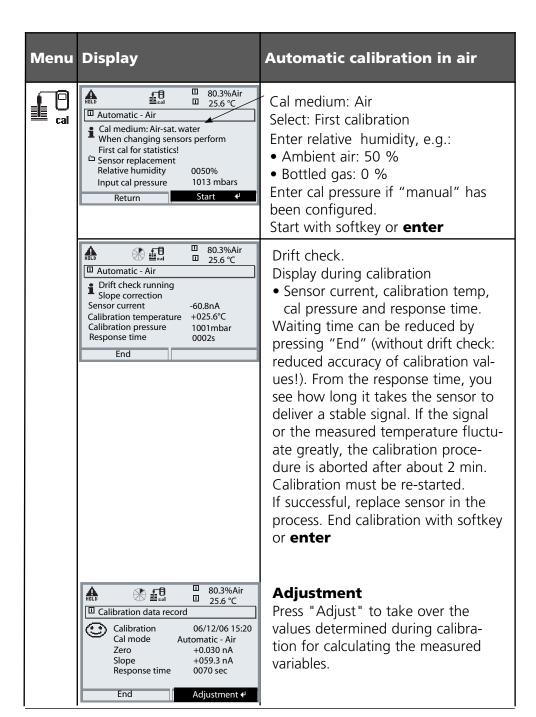
The slope is corrected using the saturation value (100 %), similar to air saturation of water. Since this analogy only applies to water-vapor saturated air (100 % relative humidity) and often the calibration air is less humid, the relative humidity of the calibration air must also be specified. If you do not know the exact value of the relative humidity of the calibration air, you can take the following reference values for a sufficiently precise calibration:

- Ambient air: 50 % rel. humidity (average)
- Bottled gas (synthetic air): 0 % rel. humidity

#### Caution!

The sensor membrane must be dry. Be sure to keep temperature and pressure constant during calibration. If there is a temperature difference between calibration medium and measured medium, the sensor must be kept in the respective medium for several minutes before and after calibration.





Product Calibration: Saturation

# Product Calibration: Saturation (Calibration with Sampling)

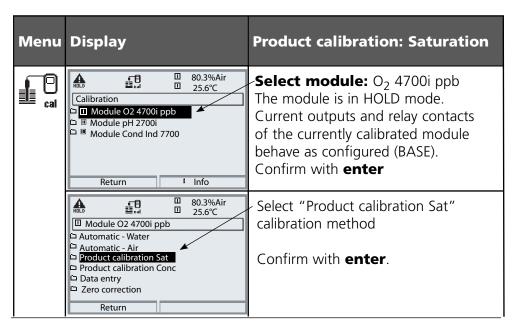
When the sensor cannot be removed – e.g. for sterility reasons – its slope can be determined with "sampling". To do so, the currently measured saturation value of the process is stored by the M 700. Directly afterwards, a reference value is determined using a portable meter, for example. The reference value is entered into the measuring system. From the difference between measured value and reference value, the M 700 calculates the sensor slope. With low saturation values, the M 700 corrects the zero point, with high values the slope.

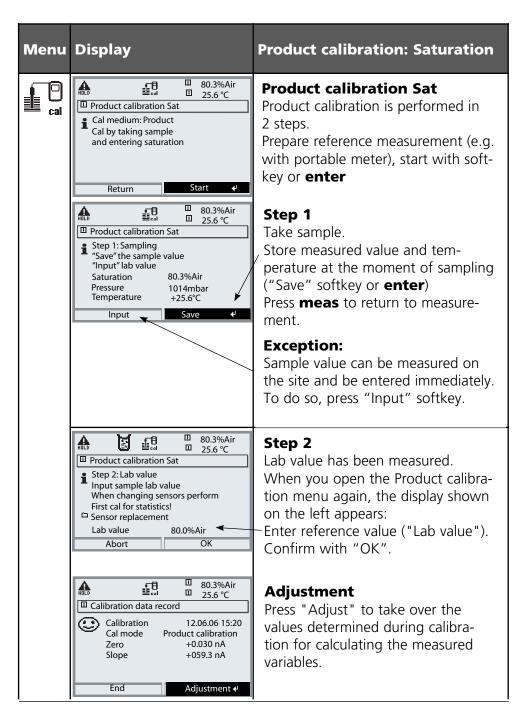
### During calibration the module is in HOLD mode.

Current outputs and relay contacts of the module behave as configured (BASE module).

#### Caution!

The reference value must be measured at temperature and pressure conditions similar to those of the process.





Product Calibration: Concentration

# Product Calibration: Concentration (Calibration with Sampling)

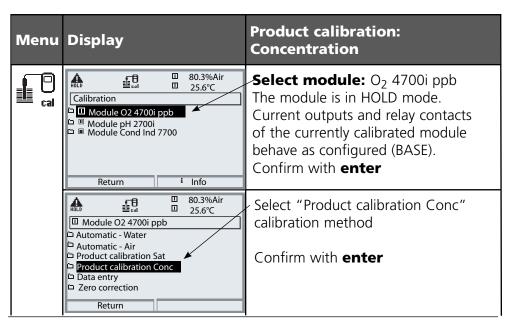
When the sensor cannot be removed – e.g. for sterility reasons – its slope can be determined with "sampling". To do so, the currently measured concentration value of the process is stored by the M 700. Directly afterwards, a reference value is determined using a portable meter, for example. The reference value is entered into the measuring system. From the difference between measured value and reference value, the M 700 calculates the sensor slope. With low concentration values, the M 700 corrects the zero point, with high concentrations the slope.

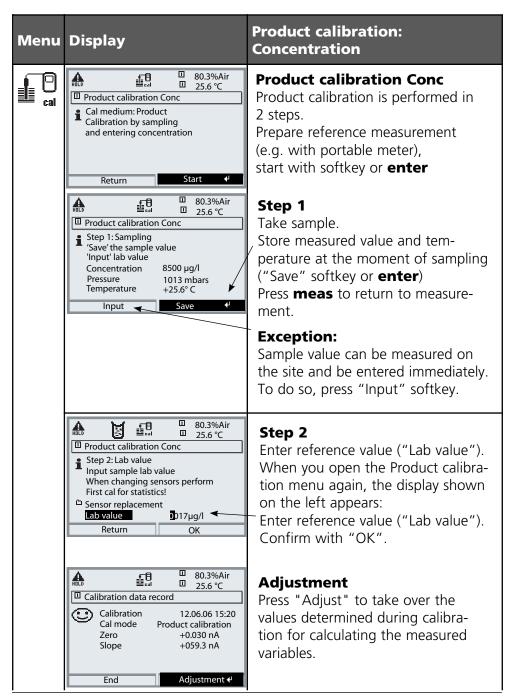
### During calibration the module is in HOLD mode.

Current outputs and relay contacts of the module behave as configured (BASE module).

#### Caution!

The reference value must be measured at temperature and pressure conditions similar to those of the process.





Data Entry of Premeasured Sensors (not required for ISM sensors)

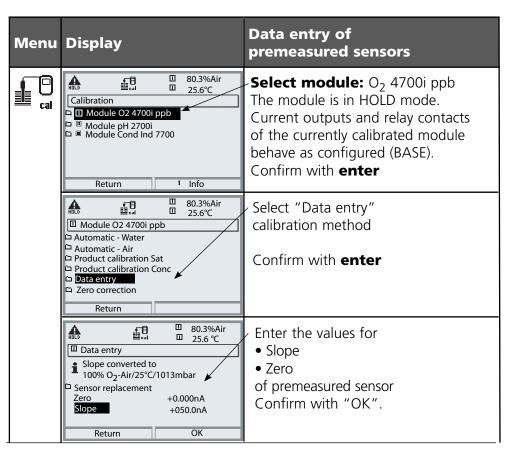
#### **Data Entry of Premeasured Sensors**

Entry of values for slope and zero point of a sensor, related to 25°C, 1013 mbars.

### During calibration the module is in HOLD mode.

Current outputs and relay contacts of the module behave as configured (BASE module).

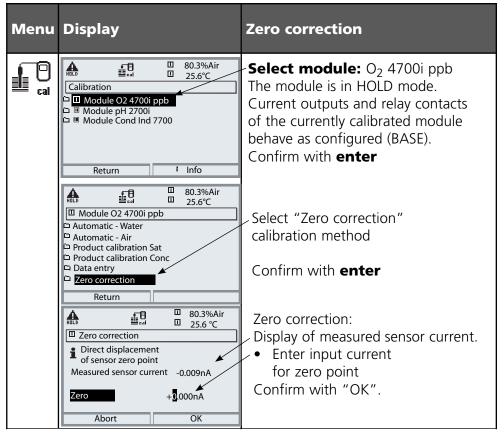
Slope = Sensor current at 100 % atmospheric oxygen, 25 °C, 1013 mbars



**7ero Correction** 

#### **Zero Correction**

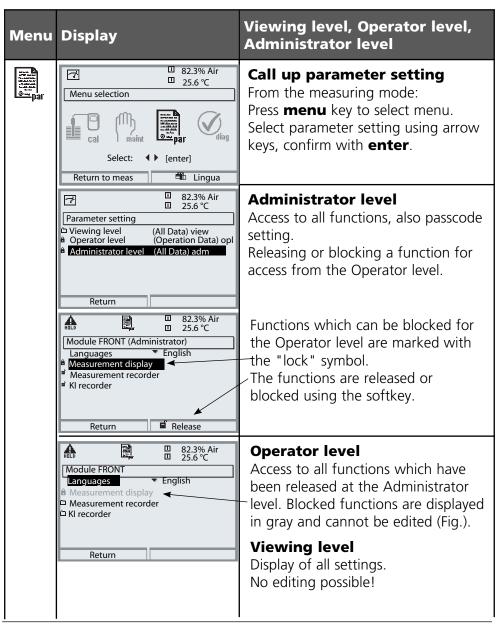
The series InPro 6xxx sensors have a very low zero current. For trace measurements below 500 ppb, the zero point should be calibrated. If a zero correction is performed, the sensor should remain for at least 10 to 60 minutes in the calibration medium (media cotaining  $CO_2$  at least 120 min) to obtain stable, non-drifting values. During zero correction, a drift check is not performed.



## **Parameter Setting: Operating Levels**

Viewing level, Operator level, Administrator level

Note: HOLD mode (Setting: BASE module)



## **Parameter Setting: Lock Functions**

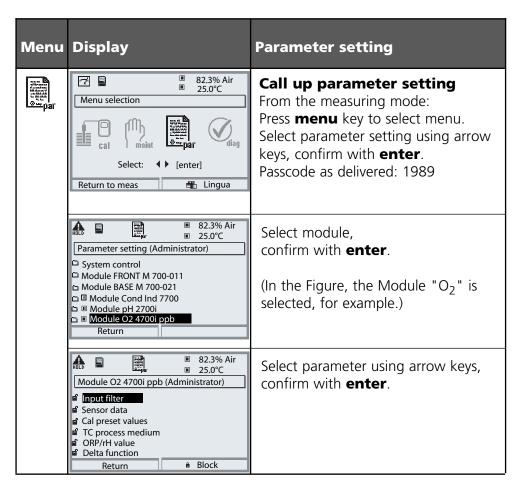
Administrator level: Enable / lock functions for Operator level

**Note:** HOLD mode (Setting: BASE module)

Menu	Display	Administrator level: Enable / lock functions
		<b>Example:</b> Blocking access to the calibration adjustments from the Operator level
Par par	□ 82.3% Air □ 25.0°C  Parameter setting (Administrator) □ System control □ Module FRONT M 700-011 □ Module BASE M 700-021 □ ■ Module O2 4700i ppb □ ■ Module pH 2700i □ ■ Module Cond Ind 7700  Return	Call up parameter setting Select Administrator level. Enter passcode (1989). Select "Module O <sub>2</sub> " (e.g.) using arrow keys, confirm with <b>enter</b> .
	B2.3% Air   25.0°C   Module O2 4700i ppb (Administrator)   Input filter   Sensor data   Cal preset values   T C process medium   ORP/rH value   Delta function   Block	Select "Cal preset values" using arrow keys. "Block" with softkey.
	■ 82.3% Air □ 25.0°C □ Module O2 4700i ppb (Administrator) ■ Input filter ■ Sensor data ■ Cal preset values ■ TC process medium ■ ORP/rH value ■ Delta function ■ Return ■ Release	Now, the "Cal preset values" line is marked with the "lock" icon. This function cannot be accessed from the Operator level any more. The softkey function changes to "Release".
www. www. www. www. www. par	□ 82.3% Air □ 25.0°C □ Module O2 4700i ppb □ Input filter □ Sensor data ♠ Cal preset values □ TC process medium □ ORP/rH value □ Delta function  Return	Call up parameter setting Select Operator level, passcode (1246). Select "Module O <sub>2</sub> ". Now, the locked function is displayed in gray and marked with the "lock" icon.

## **Activating Parameter Setting**

Call up parameter setting



### During parameter setting the analyzer is in HOLD mode:

Current outputs and relay contacts behave as configured (BASE module).

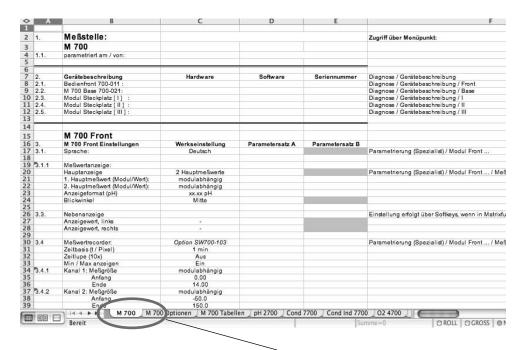
## **Documenting Parameter Setting**

You must reproducibly document all parameter settings in the device to achieve a high level of system and device security according to GLP. For that purpose, an Excel file is provided (on the CD-ROM shipped with the basic device or as download at www.mt.com/pro) to enter the parameter settings.

The Excel file provides one worksheet for each module with columns for the following parameters: Factory settings, parameter set A, parameter set B. Enter your settings as parameter set A or B.

The gray cells in the parameter set B column cannot be modified since they contain sensor-specific values which cannot be changed by parameter set switchover. Here, the values listed under parameter set A apply.

## **Documenting Parameter Setting**



From the application window of the Excel file, select the worksheet for the module the parameter settings of which you want to document. Set the parameters of the respective module and enter the selected values in the corresponding cells of the module worksheet.

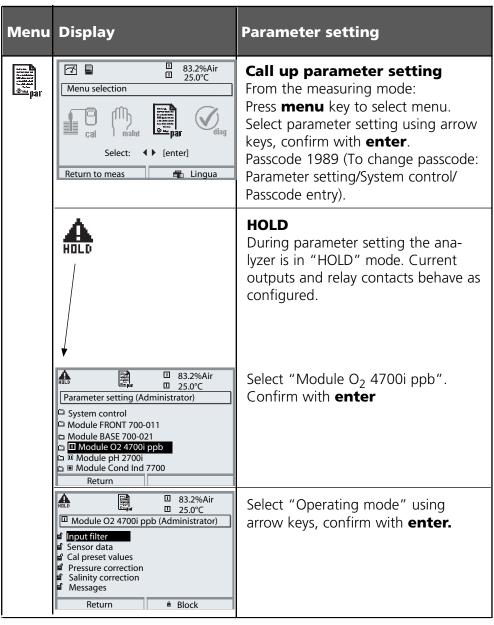
## Caution!

Display	During parameter setting the "HOLD" mode is active.		
	HOLD. The NAMUR "function check" contact is active (factory setting: Module BASE, Contact K2, N/O contact). Current output response is user-defined:  • Current meas.: The currently measured value appears at the current output  • Last usable value: The last measured value is held at the current output  • Fixed 22 mA: The output current is at 22 mA		

## **Module Configuration: Operating Mode**

Call up parameter setting

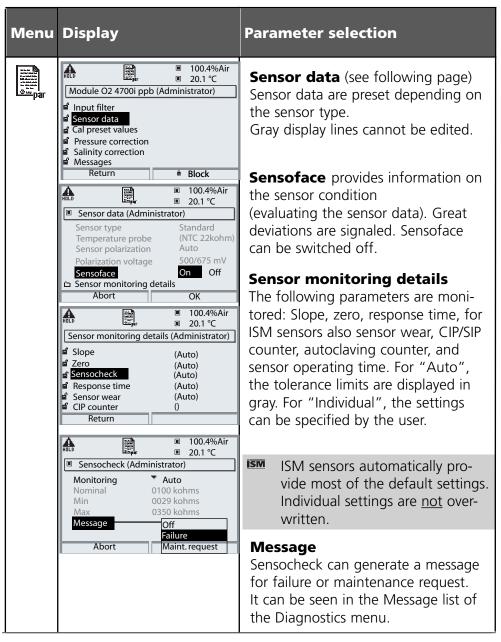
Note: HOLD mode



## **Setting the Sensor Data Parameters**

Sensor data: Sensor monitoring details

**Note:** HOLD mode



## **Sensor Data Settings**

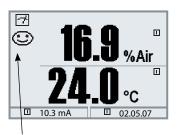
ISM sensors automatically provide most of the default settings. Individual entries are <u>not</u> overwritten by the ISM sensor.

Parameter	Default	Selection / Range
Input filter • Pulse suppression • Input filter	Weak 010 sec	Off, Weak, Medium, Strong xxx sec (entry)
Sensor data  • Measure in  • Sensor type  • Monitor sensor type  • Temperature probe  • Membrane correction  • Sensor polarization  • Polarization voltage  • Sensoface	Liquids Standard Off NTC 22 kohms 01.00 Auto 0675 mV Off	Liquids, Gases (Vol%), Gases (ppm) Standard, Trace sensor, Other, or defined by ISM Monitoring, Off (for ISM sensors only) NTC 30 kohms, NTC 22 kohms  Auto, Individual xxxx mV (entry) Off, Failure, Maint. request
Sensor monitoring Details • Slope - Message: • Zero - Message: • Sensocheck - Message: • Response time - Message:	Auto Maint. request Auto Maint. request Auto Maint. request Auto Failure	Auto, Individual Off, Failure, Maint. request
Cal preset values  Cal saturation Cal concentration Cal timer Monitoring Cal timer	%AIR mg/l, µg/l Auto 0000 h	%Air mg/l, µg/l, ppm, ppb Off, Auto, Individual With ISM: Off, Without ISM: xxxx h (entry)
Pressure correction • Pressure transmitter I input Start 0(4) mA End 20 mA • Pressure during meas • Pressure during cal	Difference 4 20 mA 0000 mbar 9999 mbars Air pressure Air pressure	Absolute, Difference 0 20 mA / 4 20 mA xxxx mbars xxxx mbars Air pressure, Manual (default 1013 mbars), External Air pressure, Manual (default 1013 mbars), External
Salinity correction • Input	Salinity	Salinity, Chlorinity, Conductivity (00.00 g/kg or 0.000 μS/cm, depending on selection)

## Sensoface

Sensoface is a graphic indication of the sensor condition.

Prerequisite: Sensocheck must have been activated during parameter setting.



#### Sensocheck:

Monitoring of membrane and electrolyte

The "smileys" provide information on wear and required maintenance of the sensor ("friendly" - "neutral" - "sad").

### **Sensoface Criteria** (adjustable - see Sensor monitoring)

Parameter	Critica Sensor Type A	range   Sensor Type B		
Slope*	< -30 nA or > 110 nA	< -225 nA or > 525 nA		
Zero	< -0.6 nA or > 0.6 nA	< -1 nA or > 1 nA		
Sensocheck (Ref. impedance)	0.3*R or > 3.5*R however always R < 20 kohms or > 4 Mohms, resp.			
Response time	> 600 sec			
Calibration timer	when 80 % expired			
Sensor wear	as specified (ISM sensors only)			

<sup>\* &</sup>quot;Slope": Sensor current value with oxygen saturation (referred to air), 25°C, and 1013 mbars normal pressure (nA /100 %) The display only indicates the "nA" symbol. From the technical point of view, it is no "slope" but a calibration point. This value shall allow comparing the sensor with the specifications in the datasheet.

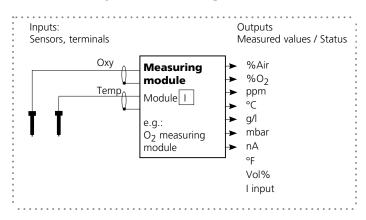
## **Calculation Blocks**

Select menu: Parameter setting/System control/Calculation Blocks Calculation of new variables from measured variables

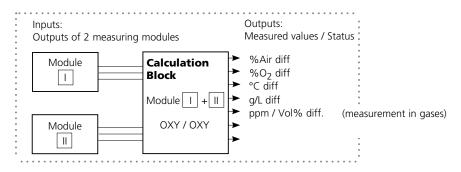
#### **Calculation Blocks**

Two measuring modules with all their measured values serve as input for the calculation block. In addition, the general device status (NAMUR signals) is taken into account. The difference between the existing values is calculated: These output variables are then available in the system and can be assigned to the outputs (current, limit values, display ...)

### **Functionality of Measuring Module**



### **Functionality of Calculation Block**



## **Activating Calculation Blocks**

Select menu: Parameter setting/System control/Calculation Blocks Combining measuring modules to Calculation Blocks

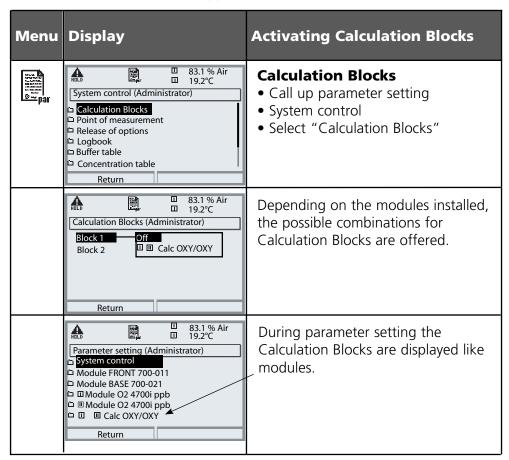
### **Combining Measuring Modules**

With three measuring modules the following Calculation Block combinations are possible:  $\Box + \Box \Box + \Box \Box + \Box \Box \Box + \Box \Box \Box$ 

Up to two Calculation Blocks can be activated.

All current outputs can be set to output the new process variables formed by the Calculation Blocks.

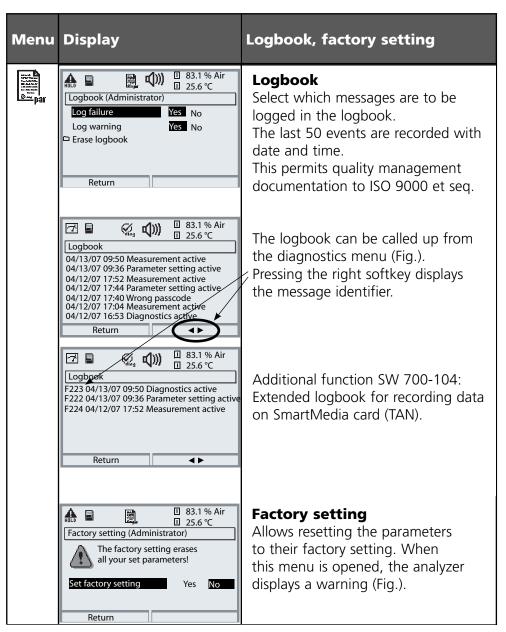
All new process variables can be displayed as primary or as secondary value. Controller functions are not supported.



## **Logbook, Factory Setting**

Parameter setting/System control/Logbook

Note: HOLD mode



## **Parameter Setting**

Messages: Default settings and selection range **Note:** HOLD mode (Setting: BASE module)

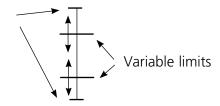
Parameter	Default	Selection / Range
Messages Gas  Concentration Partial pressure Air pressure	Off Off Off	Off, variable limits* Off, variable limits* Off, device limits max., variable limits*
Messages Liquid  • Saturation %Air  • %O2 saturation  • Concentration  • Partial pressure  • Air pressure	Off Off Off Off	Off, variable limits* Off, variable limits* Off, variable limits* Off, variable limits* Off, device limits max., variable limits*
		* With "Variable limits" selected, the following parameters can be edited:  • Failure Limit Lo  • Warning Limit Lo  • Warning Limit Hi  • Failure Limit Hi

### **Device limits**

• Device limits max. Maximum measurement range of device

Variable limits: Range limits specified

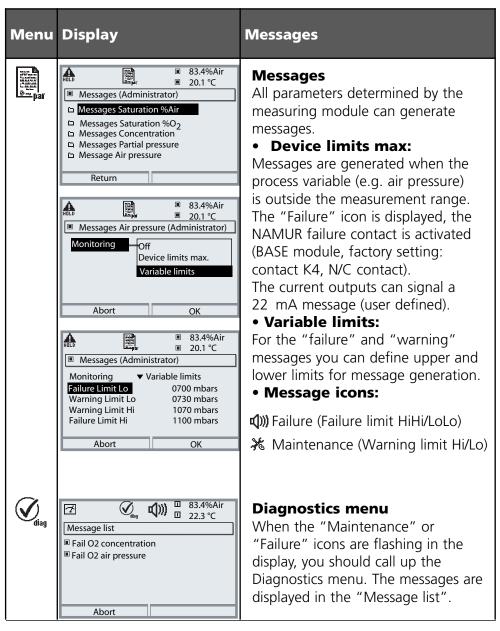
### **Device limits max.**



## **Setting the Message Parameters**

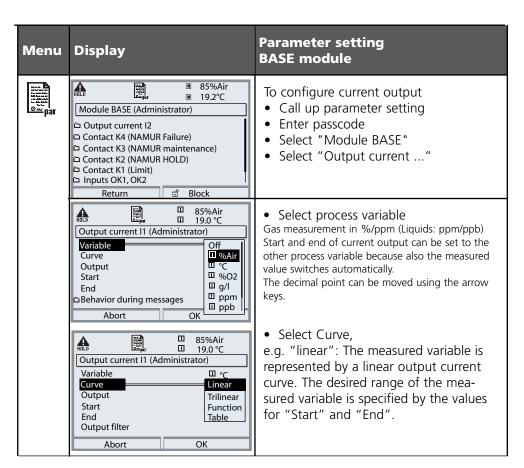
Messages

**Note:** HOLD mode (setting: BASE module)

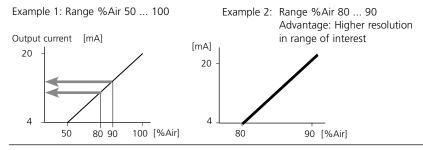


## **Current Outputs, Contacts, OK Inputs**

Select menu: Parameter setting/Module BASE **Note:** HOLD mode (Setting: BASE module)



### Assignment of Measured Values: Start (4 mA) and End (20 mA)

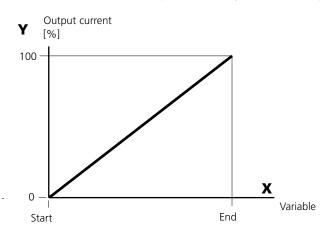


## **Current Outputs: Characteristics**

Select menu: Parameter setting/Module BASE

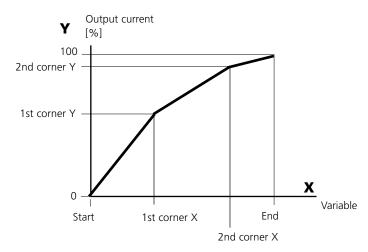
#### Linear Characteristic

The measured variable is represented by a linear output current curve.



### • Trilinear Characteristic

Two additional corner points must be entered:



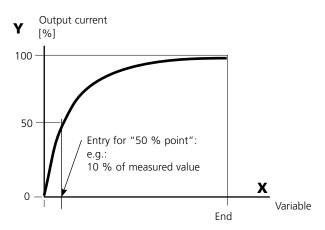
### • Note: Bilinear Characteristic

For a bilinear characteristic, identical parameters are entered for the two corner points (1st corner, 2nd corner).

#### Function Characteristic

Nonlinear output current characteristic: allows measurements over several decades, e.g. measuring very low values with a high resolution and high values with a low resolution.

Required: Entering a value for 50 % output current.



#### **Equation**

Output current (4 ... 20 mA) = 
$$\frac{(1+K)x}{1+Kx}$$
 16 mA + 4 mA

$$K = \frac{E + S - 2 * X50\%}{X50\% - S} \qquad x = \frac{M - S}{E - S}$$

S: Start value at 4 mA

X50%: 50% value at 12 mA (output current range 4 to 20 mA)

E: End value at 20 mA M: Measured value

#### Logarithmic Output Curve over one Decade:

S: 10 % of maximum value X50%: 31.6 % of maximum value

F: Maximum value

#### **Logarithmic Output Curve over two Decades:**

S: 1 % of maximum value X50%: 10 % of maximum value E: Maximum value

## **Output Filter**

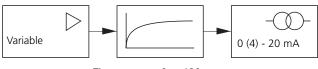
Time Constant

### **Time Constant of Output Filter**

To smoothen the current output, a low-pass filter with adjustable time constant can be switched on. When there is a jump at the input (100 %), the output level is at 63 % after the time constant has been reached. The time constant can be set from 0 to 120 sec. If the time constant is set to 0 sec, the current output follows the input.

#### **Notice**

The filter only acts on the current output and the current value of the secondary display, not on the measurement display, the limit values, or the controller!

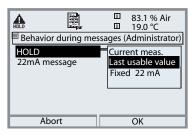


Time constant 0 to 120 s

## **NAMUR Signals: Current Outputs**

Behavior during messages: HOLD, 22 mA signal

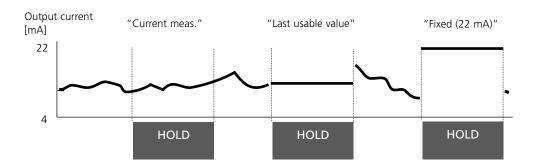
### **Behavior During Messages**



Depending on the parameter setting ("Messages") the current outputs switch to:

- Currently measured value
- Last measured value (HOLD function)
- Fixed value (22 mA)

In the case of a fault a 22 mA signal can be generated for the selected process variable (1st primary value).



### Message when the Current Range is Exceeded

As delivered, the "Maintenance request" (Warn) message is generated when the current range is exceeded (< 3.8 mA or > 20.5 mA).

This setting can be changed in the Parameter setting menu of the respective measuring module at "Messages".

To generate a "Failure" message, the limit value monitoring must be set to "Variable limits":

Parameter setting - <measuring module> - Messages - Variable limits - Failure limit ...

Enter the same values for the failure limits as for the current output: Parameter setting - Module BASE - Output current - Variable Start / End.

## **NAMUR Signals: Relay Contacts**

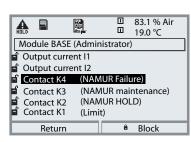
Failure, Maintenance Request, HOLD (Function Check)

As delivered, the floating relay outputs of the BASE module are assigned to the NAMUR signals:

Failure Contact K4, normally closed

(signaling current failure)

Maint. request Contact K3, normally open contact HOLD Contact K2, normally open contact



#### **NAMUR signals:** Factory setting of contacts

- Select parameter setting:
- Administrator level
- Select "Module BASE" (Fig.)
  You can define a delay time for "Maintenance request"
  and "Failure", resp. If an alarm message is released,
  the contact will only be activated after expiry of this

delay time.

#### Failure is active

when a value has exceeded (or fallen below, resp.) a preset "Failure Limit Hi" or "Failure Limit Lo", when the measured value is out of range, or in the event of other failure messages. That means that the equipment no longer operates properly or that process parameters have reached a critical value. Failure is disabled during "HOLD" (Function check).

#### Maintenance request is active

when a value has exceeded (or fallen below, resp.) a preset "Warning Limit Hi" or "Warning Limit Lo", or when other warning messages have been activated. That means that the equipment is still operating properly but should be serviced, or that process parameters have reached a value requiring intervention.

Failure is disabled during "HOLD" (function check).

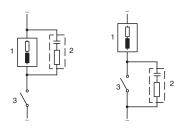
#### **HOLD** is active:

- during calibration
- during maintenance (current source, meas. point maintenance)
- during parameter setting at the Operator level and the Administrator level
- during an automatic rinsing cycle.

## **Relay Contacts: Protective Wiring**

### **Protective Wiring of Relay Contacts**

Relay contacts are subjected to electrical erosion. Especially with inductive and capacitive loads, the service life of the contacts will be reduced. For suppression of sparks and arcing, components such as RC combinations, nonlinear resistors, series resistors and diodes should be used.



## Typical AC applications with inductive load

Resistor 100 ohms / 1 W

- 1 Load
- 2 RC combination, e.g. RIFA PMR 209 Typical RC combinations e.g. Capacitor 0.1 µF,
- 3 Contact

#### Caution!

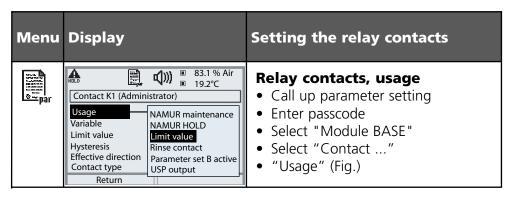
Make sure that the maximum ratings of the relay contacts are not exceeded even during switching!

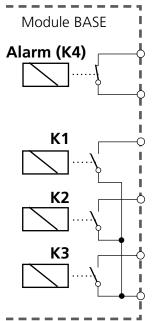
### **Information Concerning Relay Contacts**

As delivered, the relay contacts are suitable for low signal currents (down to approx. 1mA). If currents above approx. 100 mA are switched, the gold plating is destroyed during the switching process. After that, the contacts will not reliably switch low currents.

## **Relay Contacts**

Parameter setting/Module BASE/Relay contacts





### **Contact assignment:**

See terminal plate of BASE module

The BASE module provides 4 relay contacts (max. AC/DC rating 30 V / 3 A each). Contact K4 is provided for failure message. The switching behavior (normally open or normally closed), as well as a switch-on or switch-off delay can be defined.

# Default settings of the user-definable relay contacts of the BASE module:

K3: NAMUR maintenance requestK2: NAMUR HOLD (function check)

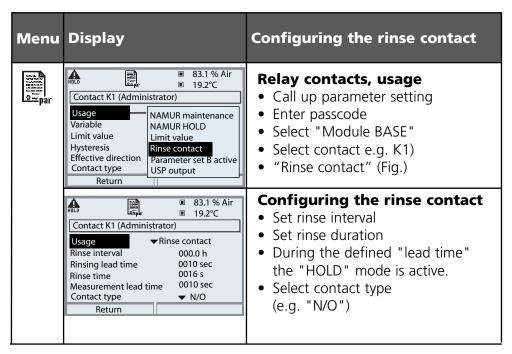
K1: Limit

### K1-K3 are user definable ("Usage"):

- NAMUR maintenance
- NAMUR HOLD
- Limit value
- Rinse contact
- Parameter set B active
- USP output (Cond module only)
- KI rec. active
- Sensoface
- Controller alarm

## **Rinse Contact**

Parameter setting/Module BASE/Relay contacts/Usage/Rinse contact



### Please note when configuring the "Rinse contact" function

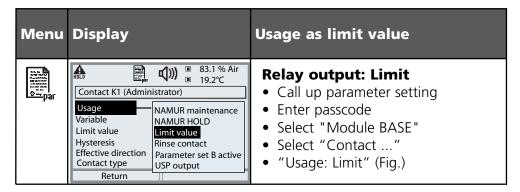
- "HOLD" mode (e.g. during parameter setting) delays the execution of the "Rinse contact" function.
- Up to 3 rinse functions (contacts K1 ... K3) can be configured independently.
- The individual rinse functions are not synchronized with each other.

### **Time Response**



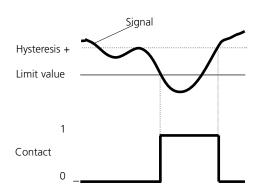
## Limit Value, Hysteresis, Contact Type

Parameter setting/Module BASE/Relay contacts/Usage



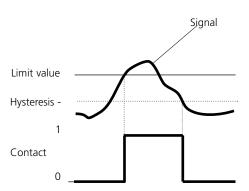
### **Limit Value ▼**

Effective direction min



### Limit Value

Effective direction max



### Icons in the measurement display:

Measured value exceeds limit: 

Measured value falls below limit: 

Measured value falls below limit:



### **Hysteresis**

Tolerance band around the limit value, within which the contact is not actuated. Serves to obtain appropriate switching behavior at the output and suppress slight fluctuations of the measured variable (Fig.)

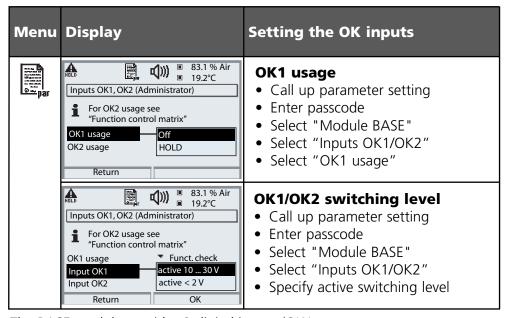
### **Contact Type**

Specifies whether the active contact is closed (N/O) or open (N/C).

## OK1, OK2 Inputs: Specify Level

Parameter setting/Module BASE/Inputs OK1, OK2

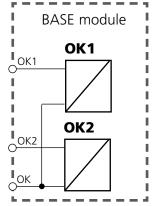
Note: HOLD mode (setting: BASE module)



The BASE module provides 2 digital inputs (OK1, OK2). The following functions (depending on the parameter setting) can be started via a control signal:

- OK1: "Off" or "HOLD" (Function check)
- OK2: Select: System control / Function control matrix ("Off", "Parameter set A/B", "Start KI recorder")

The switching level for the control signal must be specified: (active 10...30 V or active < 2 V).



## **Switching Parameter Sets via OK2**

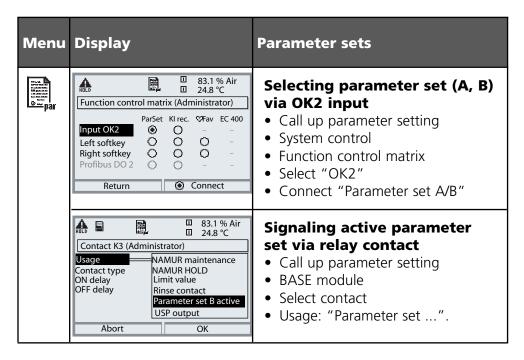
Parameter setting / System control / Function control matrix

**Note:** HOLD mode (setting: BASE module)

#### **Parameter sets**

2 complete parameter sets (A, B) can be stored in the analyzer. You can switch between the parameter sets using the OK2 input. The currently activated set can be signaled by a relay contact. An icon in the measurement display shows which parameter set is active:



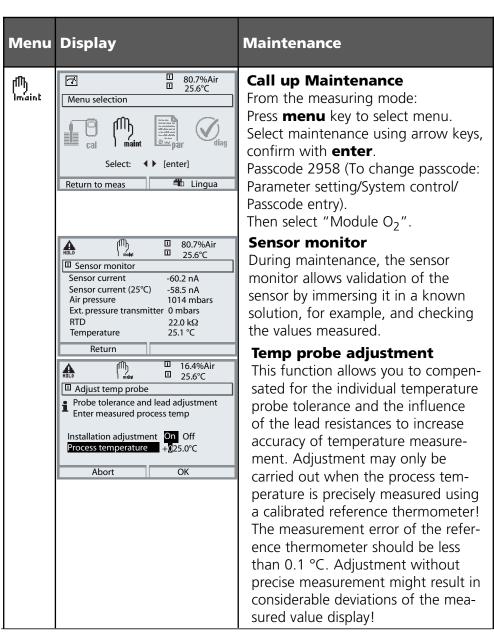


#### **Notice**

The selection has no effect when working on SmartMedia card with SW 700-102.

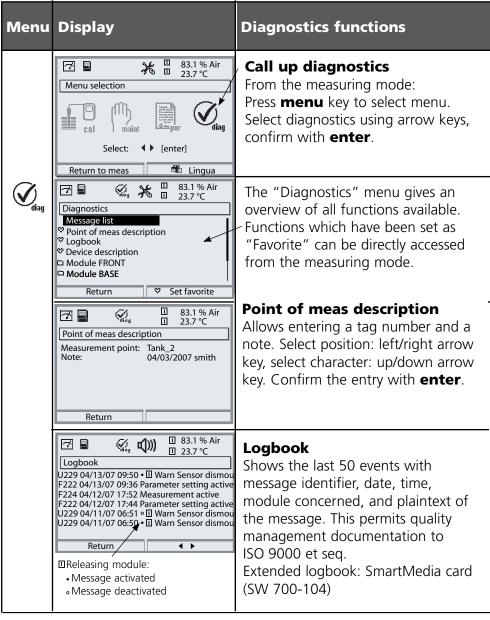
## **Maintenance**

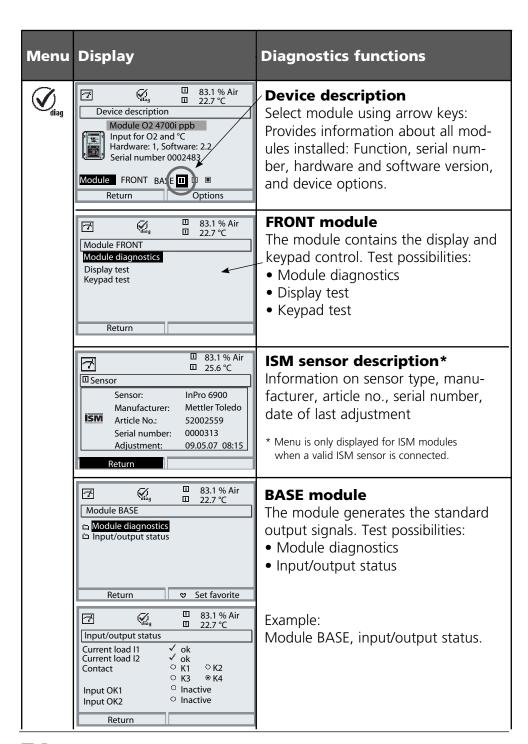
Sensor monitor / Temp probe adjustment **Note:** HOLD mode (setting: BASE module)



# **Diagnostics Functions**

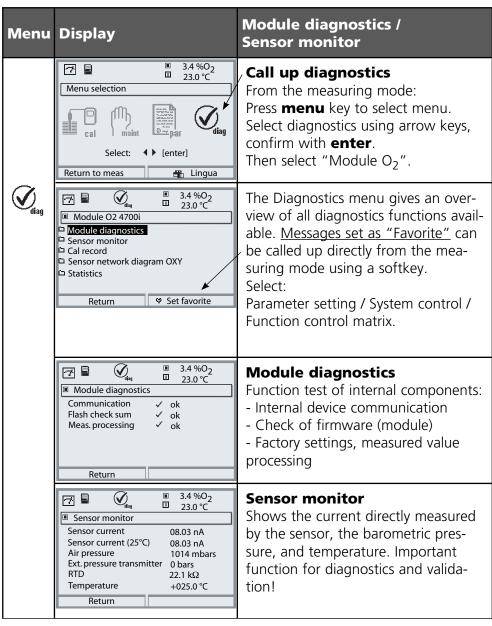
General status information of the measuring system Select menu: Diagnostics

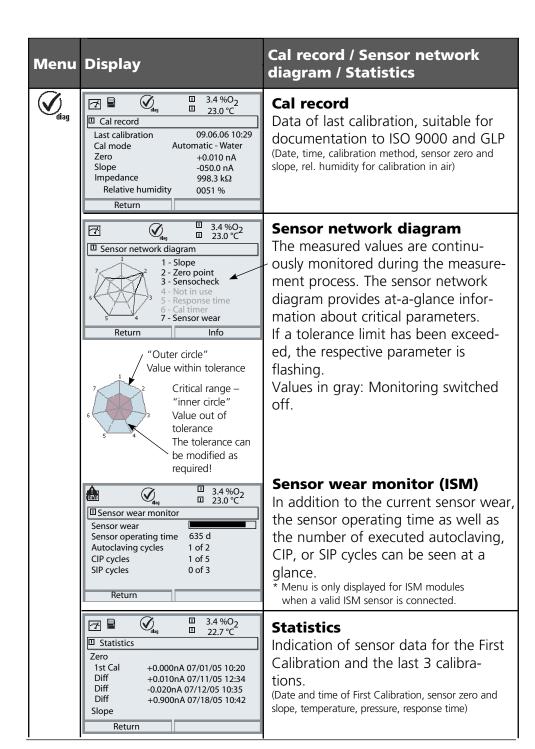




# **Module Diagnostics**

Module diagnostics/Sensor monitor/Cal record/Sensor network diagram/ Statistics





# **Setting Diagnostics Messages as Favorite**

Select menu: Parameter setting/System control/Function control matrix

### **Secondary Displays (1)**

Here, additional values are displayed in the measuring mode according to the factory setting. When the respective softkey (2) is pressed, the process variables measured by the modules plus date or time are displayed. In addition, you can use the **softkeys (2)** to control functions.

To assign a function to a softkey, select

### Parameter setting/System control/ Function control matrix

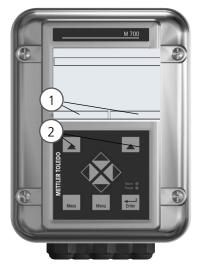
Function which can be controlled by softkeys:

- Parameter set selection
- KI recorder Start/Stop
- Favorites
- EC 400 (fully automated probe controller)

#### **Favorites**

Selected Diagnostics functions can be called up directly from the measuring mode using a softkey.

The table on the next page explains how to select favorites.



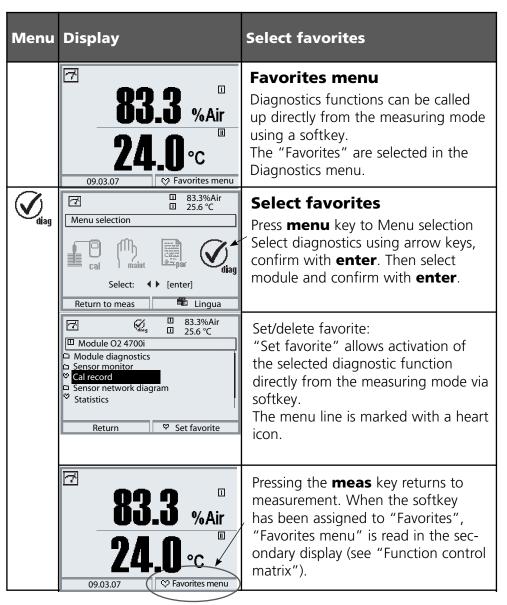


#### Example:

"Favorites" to be selected with "Right softkey"

To select a softkey function: Select desired function using arrow keys, press "Connect" softkey and confirm with **enter**.

To deselect a function: Press "Disconnect" softkey, confirm with **enter**.

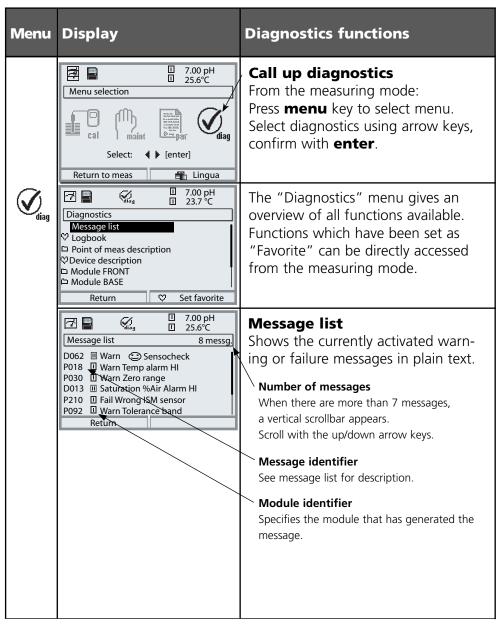


### **Notice:**

When one of the softkeys has been assigned to the "Favorites menu" function, diagnostic functions which have been set as "Favorite" can be directly called up from the measuring mode.

# **Diagnostics Functions**

General status information of the measuring system Select menu: Diagnostics - Message list



# O<sub>2</sub> 4700i(X) ppb Module

No.	%O <sub>2</sub> Messages	Message type
D008	Meas. processing (factory settings)	FAIL
D009	Module failure (Firmware Flash check sum)	FAIL
D010	Saturation %Air Range	FAIL
D011	Saturation %Air Alarm LO_LO	FAIL
D012	Saturation %Air Alarm LO	WARN
D013	Saturation %Air Alarm HI	WARN
D014	Saturation %Air Alarm HI_HI	FAIL
D015	Temperature range	FAIL
D016	Temperature Alarm LO_LO	FAIL
D017	Temperature Alarm LO	WARN
D018	Temperature Alarm HI	WARN
D019	Temperature Alarm HI_HI	FAIL
D020	Concentration range	FAIL
D021	Concentration Alarm LO_LO	FAIL
D022	Concentration Alarm LO	WARN
D023	Concentration Alarm HI	WARN
D024	Concentration Alarm HI_HI	FAIL
D025	Part. press. range	FAIL
D026	Part. press. Alarm LO_LO	FAIL
D027	Part. press. Alarm LO	WARN
D028	Part. press. Alarm HI	WARN
D029	Part. press. Alarm HI_HI	FAIL
D030	Zero range	WARN
D035	Slope range	WARN
D040	Air pressure range	WARN

No.	%O <sub>2</sub> Messages	Message type
D041	Air pressure Alarm LO_LO	FAIL
D042	Air pressure Alarm LO	WARN
D043	Air pressure Alarm HI	WARN
D044	Air pressure Alarm HI_HI	FAIL
D045	Saturation %O2 Range	FAIL
D046	Saturation %O2 Alarm LO_LO	FAIL
D047	Saturation %O2 Alarm LO	WARN
D048	Saturation %O2 Alarm HI	WARN
D049	Saturation %O2 Alarm HI_HI	FAIL
D050	Air pressure Manual range	WARN
D060	ϑ Slope	WARN
D061	ϑ Zero	WARN
D062	⊕ Sensocheck	User-defined
D063	⊕ Response time	WARN
D064	Calibration timer	WARN
D070	ϑ Sensor wear	User-defined
D080	Range (sensor current)	WARN
D090	Vol% range (measurement in gases)	WARN
D091	Vol% Alarm LO_LO (measurement in gases)	FAIL
D092	Vol% Alarm LO (measurement in gases)	WARN
D093	Vol% Alarm HI (measurement in gases)	WARN
D094	Vol% Alarm HI_HI (measurement in gases)	FAIL
D095	ppm range (measurement in gases)	FAIL
D096	ppm Alarm LO_LO (measurement in gases)	FAIL
D097	ppm Alarm LO (measurement in gases)	WARN
D098	ppm Alarm HI (measurement in gases)	WARN
D099	ppm Alarm HI_HI (measurement in gases)	FAIL
D110	CIP counter	User-defined
D111	SIP counter	User-defined
D112	Autoclaving counter	User-defined

No.	%O <sub>2</sub> Messages	Message type
D113	Sensor operating time (duration of use)	User-defined
D114	Membrane body changes	User-defined
D115	Inner body changes	User-defined
D120	Wrong ISM sensor	FAIL
D121	ISM sensor (error in factory settings/characteristics)	FAIL
D122	ISM sensor memory (error in cal data records)	WARN
D123	New sensor, adjustment required	WARN
D130	SIP cycle counted	Text
D131	CIP cycle counted	Text
D200	Temp O2 conc/SAT	WARN
D201	Cal temp	Text
D203	Cal: Identical media	Text
D204	Cal: Media interchanged	Text
D205	Cal: Sensor unstable	Text
D254	Module reset	Text

No.	Messages Calculation Blocks O <sub>2</sub> / O <sub>2</sub>	Message type
H010	%AIR-Diff Range	FAIL
H011	%AIR-Diff Alarm LO_LO	FAIL
H012	%AIR-Diff Alarm LO	WARN
H013	%AIR-Diff Alarm HI	WARN
H014	%AIR-Diff Alarm HI_HI	FAIL
H015	Temperature-Diff Range	FAIL
H016	Temperature-Diff Alarm LO_LO	FAIL
H017	Temperature-Diff Alarm LO	WARN
H018	Temperature-Diff Alarm HI	WARN
H019	Temperature-Diff Alarm HI_HI	FAIL
H020	Concentration-Diff Range	FAIL
H021	Concentration-Diff Alarm LO_LO	FAIL

No.	Messages Calculation Blocks O <sub>2</sub> / O <sub>2</sub>	Message type
H022	Concentration-Diff Alarm LO	WARN
H023	Concentration-Diff Alarm HI	WARN
H024	Concentration-Diff Alarm HI_HI	FAIL
H045	%O <sub>2</sub> Diff Range	FAIL
H046	%O <sub>2</sub> Diff Alarm LO_LO	FAIL
H047	%O <sub>2</sub> Diff Alarm LO	WARN
H048	%O <sub>2</sub> Diff Alarm HI	WARN
H049	%O <sub>2</sub> Diff Alarm HI_HI	FAIL
H090	Vol%-Diff range (measurement in gases)	WARN
H091	Vol%-Diff Alarm LO_LO (measurement in gases)	FAIL
H092	Vol%-Diff Alarm LO (measurement in gases)	WARN
H093	Vol%-Diff Alarm HI (measurement in gases)	WARN
H094	Vol%-Diff Alarm HI_HI (measurement in gases)	FAIL
H095	ppm-Diff range (measurement in gases)	FAIL
H096	ppm-Diff Alarm LO_LO (measurement in gases)	FAIL
H097	ppm-Diff Alarm LO (measurement in gases)	WARN
H098	ppm-Diff Alarm HI (measurement in gases)	WARN
H099	ppm-Diff Alarm HI_HI (measurement in gases)	FAIL

### Specifications O<sub>2</sub> 4700i(X) ppb

Oxy input Standard applications with the Mettler-Toledo InPro 6900

(EEx ia IIC) Series sensors

Control and evaluation of ISM sensors

Measuring current 0 ... 600 nA, resolution 10 pA

Saturation (-10 ... 80 °C) 0.0 ... 199.9 / 200 ... 600 % Air

0.0 ... 29.9 / 30 ... 120 % O<sub>2</sub>

Measurement error\*\* < 0.5 % meas.val. + 0.1 nA + 0.005 nA/K

Concentration (-10 ... 80 °C) 0000 ... 9999 µg/l

(overrange during calibration up to 19.99 mg/l)

0000 ... 9999 ppb

(overrange during calibration up to 19.99 ppm)

0.00 ... 200.00 mg/l 0.00 ... 200.00 ppm

Measurement error\*\* < 0.5 % meas.val. +0.05 mg/l or 0.05 ppm

Polarization voltage 0 ... -1000 mV, default -675 mV (resolution 5 mV)

Partial pressure 0 ... 5000 mbars
Air pressure 700 ... 1100 mbars
Manual 0 ... 9999 mbars

External 0 ... 9999 mbars (through current input 0(4) ... 20 mA input)

Salinity correction 0.0 ... 45.0 g/kg

Adm. quard current ≤ 20 µA

Ref voltage ± 500 mV (voltage across ref connection and anode)

Measurement in gases 0 ... 2000 mbars

0 ... 9999 ppm

 $0.00 \; ... \; 29.9 \; \textit{/} \; 30.0 \; .... \; 120.0 \; \% vol \; (display \; only)$ 

0.00 ... 120.0 %vol (current, limit values)

(1 % vol = 10,000 ppm)

Calibration methods	Automatic - Air - with the following default settings: rH = 50 %, p 0 measured barometric pressure, calibration medium air (dry air = 20.95 %vol) Product calibration (select ppm or Vol%) Data entry Zero correction
ISM	Intelligent Sensor Management Display of sensor data: Manufacturer, serial number, calibration record, load matrix a.o.
Sensor monitoring	Sensocheck Monitoring of membrane and electrolyte
Sensoface	provides information on the sensor condition
Sensor network diagram	Zero, slope, response time, calibration interval, Sensocheck, wear (ISM)
Sensor monitor	Direct display of measured values from sensor for validation of sensor current / barometric pressure / temperature / I input
Wear monitor	Display of wear parameters Sensor wear / sensor operating time / autoclaving cycles / CIP cycles / SIP cycles

### Sensor standardization ·

Operating modes

- Automatic calibration in air-saturated water
- Automatic calibration in air
- Product calibration: Saturation
- Product calibration: Concentration
- Data entry zero/slope
- Zero correction

Calibration record/statistics

Recording of:

Zero, slope, response time, calibration method with date and time of the last three calibrations and the First Calibration

**Temperature input** 

(EEx ia IIC)

Temperature probe \* NTC 22 k $\Omega$  / NTC 30 k $\Omega$ , 2-wire connection, adjustable

Measurement range (MR) -20 ... +150 °C (-4 ... 302 °F)

Resolution 0.1 °C

Measurement error 0.2 % meas.val. + 0.5 K

Input

0(4) ... 20 mA for absolute or differential pressure transmitter

Pressure range 0 ... 9999 mbars

Current range 0(4) ... 20 mA / 50 ohms

Start / end user-defined within pressure range

Resolution < 1%

<sup>\*</sup> User-defined

<sup>\*\*</sup> To IEC 746 Part 1, at nominal operating conditions, ± 1 count, plus sensor error

#### **General Data**

(IS module only)

ATEX: See rating plate: KEMA 03 ATEX 2056

II 2 (1) GD EEx ib [ia] IIC T4 T 70 °C

FM: NI, Class I, Div 2, GP A, B, C, D T4

with IS circuits extending into Division 1 Class I, Zone 2, AEx nA, Group IIC, T4 Class I, Zone 1, AEx me ib [ia] IIC, T4

CSA: NI, Class I, Div 2, Group A, B, C, D

with IS circuits extending into Division 1 AIS, Class I, Zone 1, Ex ib [ia] IIC, T4 NI, Class I, Zone 2, Ex nA [ia] IIC

**EMC** 

NAMUR NE 21 and

EN 61326 VDE 0843 Part 20 /01.98

EN 61326/A1 VDE 0843 Part 20/A1 /05.99

Class B Industry

Emitted interference Immunity to interference

**Lightning protection** 

EN 61000-4-5, Installation Class 2

Nominal operating conditions

Ambient temperature:

-20 ... +55 °C (Ex: max. +50 °C)

Rel. humidity: 10 ... 95 % not condensing

Transport/Storage temperature

\_\_\_\_\_\_+70 °C

Screw clamp connector

Single wires and flexible leads up to 2.5 mm<sup>2</sup>

# **Appendix:**

### **Minimum Spans for Current Outputs**

The  $O_2$  4700i(X) ppb module is a measuring module. It does not provide current outputs. Current outputs are provided by the BASE module (basic device) or by communication modules (e.g. Out, PID). The corresponding parameters must be set there.

The minimum current span shall prevent that the resolution limit of the measurement technology (± 1 count) is seen in the current.

### O<sub>2</sub> 4700i(X) ppb Module

%Air	10.0
%O <sub>2</sub>	2.0
°C _	10.0
mbar	20.0 (barometric pressure)
nA	10 % min. 1.00 nA
mg/l	10 % min. 20.0 μg/l
ppm	10 % min. 20.0 ppb
mbar	20.0 (partial pressure)
Vol%	2.0
ppm	1000
°F	10.0

### **Calculation Block OXY/OXY**

Diff %Air	10.0
Diff-%O <sub>2</sub>	2.0
Diff mg/l	10 % min. 2.0 μg/l
Diff ppm	10 % min. 2.0 ppb
Diff °C	10.0
Diff Vol%	2.0
Diff ppm	1000

# Dissolved Oxygen Measurement in Carbonated Beverages (SW 700-011)

Application-specific additional function for breweries

### Recommended only for InPro 6900 series sensors!

This additional function simplifies parameter setting since all steps not required for dissolved oxygen measurement in carbonated beverages are omitted. It simultaneously acts on all installed O<sub>2</sub> modules (module software version 2.2 and higher).

#### Function principle:

The following processes are automated by the additional function, i.e. all parameters required for the respective program step are set automatically.

During the filling process, for example, it must be ensured that as little oxygen as possible is dissolved in the beer to extent its shelf life. During oxygen trace measurement the sensor is operated with a very low polarization voltage (-500 mV). This results in low cross-sensitivity to CO<sub>2</sub>.

For a calibration in air, this polarization voltage is too low.

It must be set to -675 mV and afterwards be reduced again to -500 mV for measuring in the trace range.

Be sure to wait long enough for the sensor to stabilize.

Opening and closing of valves causes pressure variations in the beer pipes which momentarily falsify the  $O_2$  signal. Therefore the input signal must be attenuated correspondingly to suppress transient interferences.

# **Overview of Parameter Setting**





### **Parameter setting**

Activated from measuring mode: Press **menu** key to select menu.

Select parameter setting using arrow keys, confirm with **enter**.

#### Administrator level

Access to all functions, also passcode setting. Releasing or blocking a function for access from the Operator level.

#### Operator level

Access to all functions which have been released at the Administrator level. Blocked functions are displayed in gray and cannot be edited.

#### Viewing level

Only display, no editing possible!

System Control	
Memory card (Option)  Record logbook Register recorder  Decimal separator  Card full Format	Menu only appears with SmartMedia Card inserted.  Make sure that it is a <u>memory card</u> , not an <u>update</u> card.  Commercially available SmartMedia cards must be formatted before they can be used as memory card.
Copy configuration	The complete configuration of an analyzer can be written on a SmartMedia card. This allows transferring all device settings to other devices with identical equipment (exception: options and passcodes).
Parameter sets Load Save	2 parameter sets (A,B) are available in the analyzer. The currently active parameter set is read on the display. Parameter sets contain all settings except: Sensor type, Options, System control settings Up to 5 parameter sets (1, 2, 3, 4, 5) are available when a SmartMedia card (Option) is used.
Function control matrix Input OK2 Left softkey Right softkey	Selecting the control element for the following functions: - Parameter set selection - KI recorder (Start/Stop) - Favorites menu (selected diagnostics functions) - EC 400 (fully automated probe controller)
Time/date	Selecting the display format, entry
Point of meas description	Can be called up in the diagnostics menu.
Release of options	A TAN is required to release an Option.
Software update	Software update from SmartMedia card (update card)
Logbook	Selecting events to be recorded
Buffer table	Entering own buffer set for automatic calibration
Factory setting Passcode entry	Resetting all parameters to factory setting  Editing the passcodes

# Parameter Setting Menu



### **Display Settings: FRONT Module**

#### Languages

Measurement display

- Main display
- Display format
- Viewing angle

Representation of measured values on the display:

- Selecting the number of primary values displayed (one or two)
- Decimal places

Measurement recorder

- Time base
- Zoom function
- Min/Max display

KI recorder

Option: 2-channel, selection of process variable, start and end

Option: See more detailed "Options" manual

### Signal Outputs and Inputs, Contacts: BASE Module

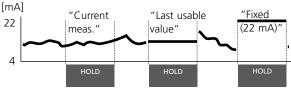
Output current I1. I2

- Variable
- Curve
- Output (0/4 20 mA)
- Output filter
- Behavior during messages
  - HOLD
  - --- Current meas.
  - --- Last meas. value
  - --- Fixed 22 mA
  - 22 mA message

2 current outputs, separately adjustable

Behavior during messages

Output current



#### Contact K4

- Contact type
- ON delay
- OFF delay

NAMUR Failure

Factory setting:

Contacts K3, K2, K1

- Usage
- Maintenance request
- HOLD (function check)
- Limit value (adjustable)
- Rinse contact (adjustable)
- Parameter set B active
- USP output
- KI recorder active
- Sensoface
- Conoller alarm (alarm output EC 400)
- Contact type / ON/OFF delay

Inputs OK1, OK2

• OK1 usage - Signal level Optocoupler - signal inputs

Off, HOLD (function check)

K3: Maintenance request, K2: HOLD, K1: Limit

- Variable, limit value, hysteresis, effective direction, ...

- Rinsing interval, lead times, rinse duration, logbook entry, ...

# **Parameter Setting Menu**



### O<sub>2</sub> 4700i(X) ppb Module

#### Input filter

#### Sensor data

- Sensor type
- Temperature probe
- Sensor polarization
- Polarization voltage
- Sensoface
- Details

- Representation of measured values on the display:
- Selec
- Selection for Measurement / Calibration
- Slope, zero, temperature, Sensocheck, response time sensor wear, CIP counter, SIP counter, autoclaving counter, sensor operating time, membrane body changes, inner body changes

#### Cal preset values

- Cal saturation
- Cal concentration
- Calibration timer
- mg/l, μg/l, ppm, ppb

#### Pressure correction

- Ext. pressure transmitter
- Pressure during meas
- · Pressure during cal

#### **Salinity correction**

- Entry
- Salinity
- Salinity, chlorinity, conductivity

#### Messages

- Saturation %Air
- Saturation %O<sub>2</sub>
- Concentration
- Partial pressure
- Temperature
- Air pressure

# **Calibration Menu**



### O<sub>2</sub> 4700i(X) ppb Module

Automatic - Water Automatic - Air

Product calibration Sat

Product calibration Conc

Data entry

## **Maintenance Menu**



#### **BASE Module**

Current source Output current definable 0 ... 22 mA

### O<sub>2</sub> 4700i(X) ppb Module

Sensor monitor Sensor current, air pressure, ext. pressure transmitter, RTD,

temperature, impedance, current input

Temp probe adjustment Compensating for lead length

Autoclaving counter Shows the number of executed autoclaving cycles as well as

the maximally permitted number of cycles

Membrane body changes Shows the number of executed membrane body changes as

well as the maximally permitted number of changes

Inner body changes Shows the number of executed inner body changes as well as

the maximally permitted number of changes

# **Diagnostics Menu**



Message list

List of all warning and failure messages

Point of meas description

Logbook

Device description Hardware version, Serial no., (Module) Firmware, Options

#### **FRONT Module**

Module diagnostics Display test Keypad test

#### **BASE Module**

Module diagnostics Input/output status

### O<sub>2</sub> 4700i(X) ppb Module

Sensor monitor Shows the values currently measured by the sensor

Cal record Data of last adjustment / calibration

Sensor network diagram Oxy Graphical representation of the sensor parameters

Sensor wear monitor Shows the sensor wear

Load diagram 3D representation of sensor wear (sensor current/temperature)
Statistics Displays first calibration and deviations of last 3 calibrations

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lcon	Explanation of Icons Important for this Module
团	The device is in measuring mode.
	The device is in calibration mode. HOLD mode active for currently calibrated module.
Maint HOLD	The device is in maintenance mode. HOLD mode active.
<b>A</b>	The device is in parameter setting mode. HOLD mode active.
<b>⊘</b> <sub>th</sub>	The device is in diagnostics mode.
NAMUR signals ※	HOLD. The NAMUR "function check" contact is active (factory setting: Module BASE, Contact K2, N/O contact). Current outputs as configured:  • Current meas.: The currently measured value appears at the current output  • Last usable value: The last measured value is held at the current output  • Fixed 22 mA: The output current is at 22 mA
NAMUR * &	Failure. The NAMUR "failure" contact is active (factory setting: Module BASE, Contact K4, N/C contact). To view error message, call up: Diagnostics menu/Message list Maintenance request. The NAMUR contact is active (factory setting: Module BASE, Contact K2, N/O contact). To view error message, call up: Diagnostics menu/Message list
▼ 本	Limit indication: Lower / upper range limit exceeded
man	Temperature detection by manual input
*	Calibration is performed
圉	Calibration - Step 1 of product calibration has been executed. The analyzer is waiting for the sample values.
0	In the plaintext display in front of a menu line: Access to next menu level with enter
Ĥ	In the plaintext display in front of a menu line when it has been blocked by the Administrator against access from the Operator level.
	Designates the module slot (1, 2 or 3), allowing the clear assignment of measured-value/ parameter displays in the case of identical module types.
Ē₿	Indicates the active parameter set .(The analyzer provides two parameter sets A and B. Up to 5 sets can be added using additional functions and SmartMedia card.)

# Menu Selection O<sub>2</sub> 4700i(X) ppb Module

de Cal	Calibration and Adjustment  Automatic calibration in water.  Automatic calibration in air  Product calibration: Saturation.  Product calibration: Concentration.  Data entry of premeasured sensors.  Zero correction	
© -y par	Parameter setting  Documenting  Sensor data  Sensoface  Calculation Blocks  Logbook  Factory setting  Messages  BASE module  Current outputs  Current outputs: Behavior during messages  Relay contacts  Rinse contact  Limit value	46 49 52 55 57 57 58 60 60 60
maint	Maintenance	
<b>O</b> diag	Diagnostics  Message list, Logbook, Module diagnostics  Sensor monitor  Cal record  Sensor network diagram  Statistics  Diagnostics messages as favorite  Message list  Logbook	